



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D119-796-151  
Job Sheet 199489



Part No: D119-796-151

Job Qty: 1 pcs

Part Name: Fwd Crosstube Installation With Step (No Hardware)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/26/19

Job Tracking No:

Due Date: 9/13/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG D119-796-151 REV.F/ IIN-D119-796 REV.G IPP REV:A 14.09.09 NEW ISSUE DD VERF:JLM IPP REV:B 14.11.19 AS PER REV.C DD VERF:JLM IPP REV:C 14.12.09 AS PER REV.PC6 DD VERF:JLM IPP REV :D 15-02-11 AS PER REV D JLM VERIFIED BY:DD IPP REV:E 17.12.11 REMOVE PICK KIT DD VERF:DP IPP REV:F 19.05.17 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|-----------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 130   | Crosstubes - 1              | 1 pcs | 9/13/19    |          | 0.00      | 0.49    | Crosstubes - 1        |           |                |
|       |                             |       |            |          |           |         | Crosstubes - 2        |           |                |
|       |                             |       |            |          |           |         | Crosstubes - 3        |           |                |
|       |                             |       |            |          |           |         | Crosstubes - 4        |           | AB 19-8-26     |
| 140   | QC 5                        | 1 pcs | 9/13/19    |          | 0.00      | 0.00    | QC 5 - 10             |           |                |
|       |                             |       |            |          |           |         | QC 5 - 12             |           |                |
|       |                             |       |            |          |           |         | QC 5 - 17             |           |                |
|       |                             |       |            |          |           |         | QC 5 - 18             |           |                |
|       |                             |       |            |          |           |         | QC 5 - 19             |           |                |
|       |                             |       |            |          |           |         | QC 5 - 22             |           |                |
|       |                             |       |            |          |           |         | QC 5 - 24             |           |                |
|       |                             |       |            |          |           |         | QC 5 - 3              |           |                |
|       |                             |       |            |          |           |         | QC 5 - 43             |           |                |
|       |                             |       |            |          |           |         | QC 5 - 49             |           |                |
|       |                             |       |            |          |           |         | QC 5 - 51             |           |                |
|       |                             |       |            |          |           |         | QC 5 - 58             |           | DAS            |
|       |                             |       |            |          |           |         | QC 5 - 68             |           | AUG 27 2019 68 |
|       |                             |       |            |          |           |         | QC 5 - 9              |           | 9-89           |
|       |                             |       |            |          |           |         | QC 5 - 50             |           |                |
|       |                             |       |            |          |           |         | QC 5 - 30             |           |                |
|       |                             |       |            |          |           |         | QC 5 - 40             |           |                |
|       |                             |       |            |          |           |         | QC 5 - 61             |           |                |
|       |                             |       |            |          |           |         | QC 5 - 81             |           |                |
| 150   | Packaging 3-1 - Stock - B4B | 1 pcs | 9/13/19    |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B |           |                |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B |           |                |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B |           |                |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B |           |                |
|       |                             |       |            |          |           |         | Packaging 3 - 5 - B4B |           |                |
|       |                             |       |            |          |           |         | Packaging 3 - 6 - B4B |           |                |



Container No: S208795



Part: D119-796-151

Job No: 199489

Serial No/Batch: S208795

Revision: F/G

Inspector:

Exp Date:

Instructions: TC STC SH14-45- Issue 1, FAA STC SR03504NY 15/01/28, EASA

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

|                  |       |         |           |                        |                               |
|------------------|-------|---------|-----------|------------------------|-------------------------------|
|                  |       |         |           | Packaging 3 - 7 - B4B  |                               |
|                  |       |         |           | Packaging 3 - 8 - B4B  |                               |
|                  |       |         |           | Packaging 3 - 9 - B4B  |                               |
|                  |       |         |           | Packaging 3 - 10 - B4B |                               |
|                  |       |         |           | Packaging 3 - 11 - B4B |                               |
|                  |       |         |           | Packaging 3 - 12 - B4B |                               |
|                  |       |         |           | Packaging 3 - 13 - B4B |                               |
|                  |       |         |           | Packaging 3 - 14 - B4B |                               |
|                  |       |         |           | Packaging 3 - 15 - B4B |                               |
|                  |       |         |           | Packaging 3 - 16 - B4B |                               |
|                  |       |         |           | Packaging 3 - 17 - B4B |                               |
|                  |       |         |           | Packaging 3 - 18 - B4B |                               |
|                  |       |         |           | Packaging 3 - 19 - B4B |                               |
|                  |       |         |           | Packaging 3 - 20 - B4B |                               |
|                  |       |         |           | Packaging 3 - 21 - B4B |                               |
|                  |       |         |           | Packaging 3 - 22 - B4B | AR 17-8-29                    |
|                  |       |         |           | Packaging 3 - 23 - B4B |                               |
|                  |       |         |           | Packaging 3 - 24 - B4B |                               |
|                  |       |         |           | Packaging 3 - 25 - B4B |                               |
|                  |       |         |           | Packaging 3 - 26 - B4B |                               |
|                  |       |         |           | Packaging 3 - 27 - B4B |                               |
|                  |       |         |           | Packaging 3 - 28 - B4B |                               |
|                  |       |         |           | Packaging 3 - 29 - B4B |                               |
|                  |       |         |           | Packaging 3 - 30 - B4B |                               |
|                  |       |         |           | Packaging 3 - 31 - B4B |                               |
|                  |       |         |           | Packaging 3 - 32 - B4B |                               |
|                  |       |         |           | Packaging 3 - 33 - B4B |                               |
|                  |       |         |           | Packaging 3 - 34 - B4B |                               |
|                  |       |         |           | Packaging 3 - 35 - B4B |                               |
|                  |       |         |           | Packaging 3 - 36 - B4B |                               |
| 155 DC - 1 - B4B | 1 pcs | 9/13/19 | 0.00 0.00 | DC - 1 - B4B           | NR                            |
|                  |       |         |           | DC - 2 - B4B           |                               |
| 160 QC 21 - FG   | 1 pcs | 9/13/19 | 0.00 0.00 | QC 21 - FG - 21        | AUG 29 2019<br>ATTN: 7-0 7070 |
|                  |       |         |           | QC 21 - FG - 70        |                               |
|                  |       |         |           | QC 21 - FG - 53        |                               |

Part Op 130 - 1- Install step and clamp with the proper position per dwg D119-796-151 \*\*\*Torque all clamps to 50 IN-LBS max.\*\*\*  
Descriptions: 2- TRIM THE THREADED PORTION OF THE CLAMP LEAVING 1.5-4 THREADS IN SAFETY. BREAK SHARP EDGE 0.06 MAX.  
140 - (QC5- Inspect part completeness to step on W/O) \*\*\*RE-CHECK TORCQUE ON CLAMP AS PER DWG.\*\*\*  
150 - (Identify as per dwg & Stock Location: LG502) Identify and pack for shipping as per PPP D119-796-151  
155 - Photocopy bluefile and create labels as per PPP D119-796-151 chg 005  
160 - (QC21- Final Inspection - Work Order Release)

Job BOM

| Part / Item  | Component Name                                        | Quantity     | Operation          | Container |
|--------------|-------------------------------------------------------|--------------|--------------------|-----------|
| D119-796-141 | Fwd Crosstube Installation Without Step (No Hardware) | 1 pcs (1 ea) | 130-Crosstubes - 1 |           |
| D5123-3      | Clamp Cushion                                         | 4 pcs (4 ea) | 130-Crosstubes - 1 |           |
| D5149-041    | Fwd Step Base Assembly                                | 2 pcs (2 ea) | 130-Crosstubes - 1 |           |
| MS21920-22   | Clamp                                                 | 4 Ea (4 ea)  | 130-Crosstubes - 1 |           |

Job Allocations

| Operation          |        | Component Part       | Required | Inventory | Allocated |
|--------------------|--------|----------------------|----------|-----------|-----------|
| 130-Crosstubes - 1 | 194133 | D119-796-141 5195427 | 1        | 4         | 0         |
|                    |        | D5123-3              | 4        | 119       | 0         |
|                    |        | D5149-041            | 2        | 0         | 0         |
|                    |        | MS21920-22           | 4        | 55        | 0         |

| Part Specifications                |
|------------------------------------|
| Specifications could not be found. |

Plex 8/26/19 10:12 AM dart.lacelle.linda